

GRAVIHEL PUR TOPCOAT 430 STRUCTURE MIX

Use:

Two-component single layer structur coating with extreme weather, chemical, UV and mechanical resistance. Used in the protection of construction, agricultural machinery, rail vehicles, different steel constuctions, PV and LCV (vans, trucks, campers), boats and for industrial varnishing, which requires high level of mechanical, chemical and weather resistance.

The recommended ratio between the binder and the pastes is 80:20. If a superior hiding power is required, we suggest to use ratio 75:25. All further information is provided based on the 80:20 ratio.

Type of product:

Acryl - isocyanate

Appearance:

Semi gloss

Delivery viscosity:

Thixotropic

Density of component A:

1,4 – 1,5 kg/l

Solid Content:

By volume: 60%

By weight: 73%

VOC:

2004/42/II B(d)(420)380

VOC ready to use (g/l)= max.380

Theoretical yield:

5 – 7,5 m² /lit.

Color shades:

RAL



5:1 + 5%

**GRAVIHEL 2K PUR SINGLE COAT
HARDENER**

GRAVIHEL THINNER ESS

Volume mixing

Pot life / 20°C = 4h



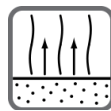
Thixotropic



1,5 – 1,8 mm

2 - 3 bar (depending on type of gun)

2x = 100 µm



Between coats: 5 – 10 min. /20°C

Powder dry/20°C =30 minutes

Dry to touch/20°C = 5 h

60°C = 30 minutes



8 – 12 min. in the short-wave



5%

GRAVIHEL THINNER ESS

0,23 – 0,33 mm

80 – 200 bar



Thinner is not needed!



Shelf life:
2 years

GRAVI HEL